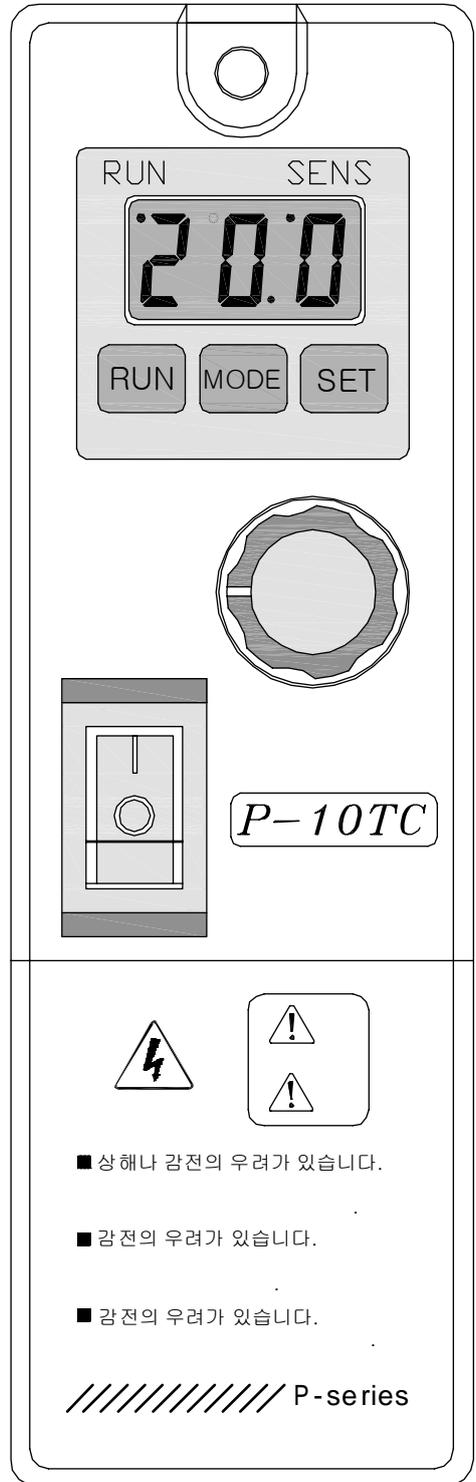


P-Series

MODEL

P-5TC

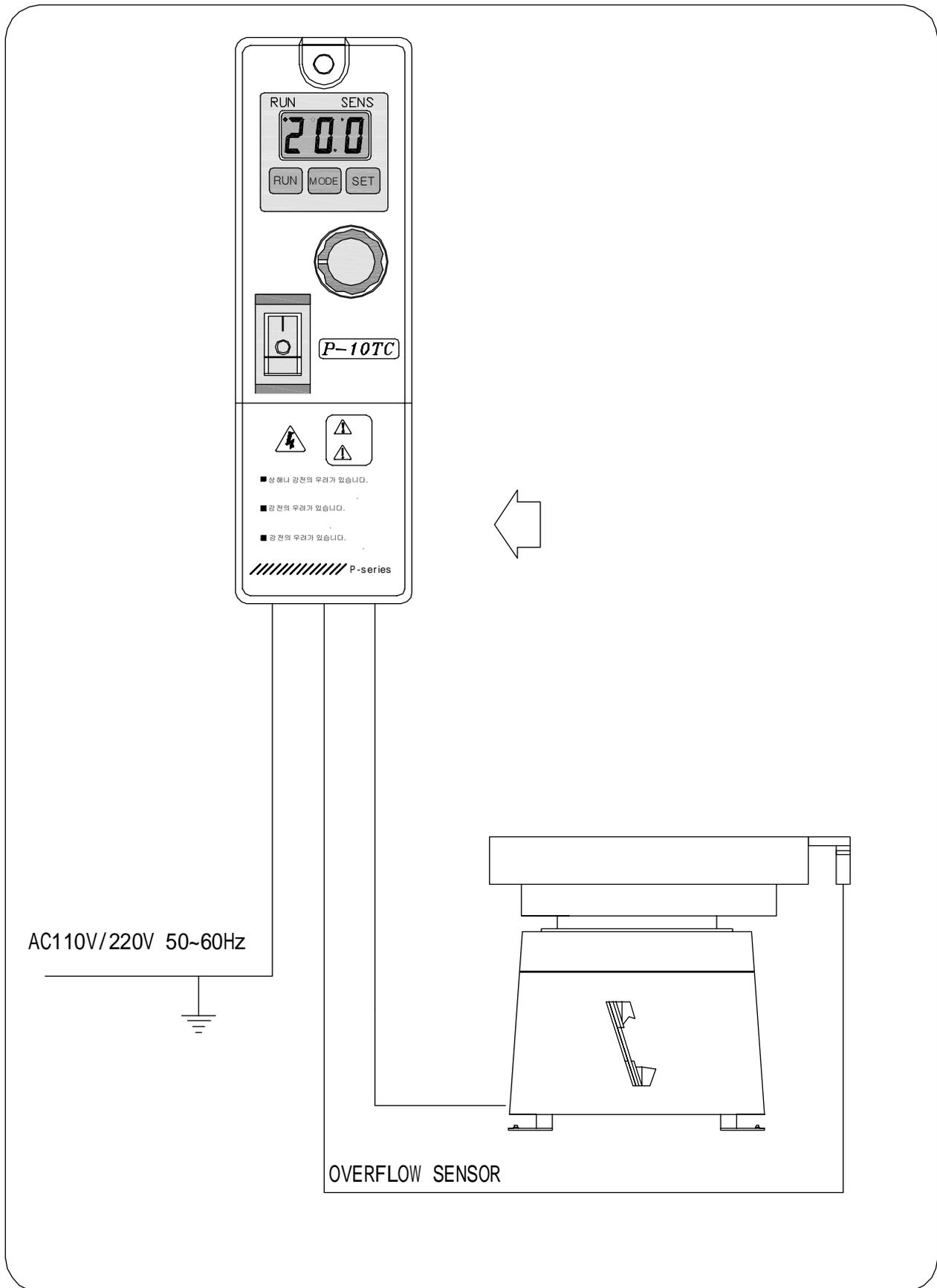
P-10TC



[]

1.	3
2.	5
2-1.	5
2-2.	6
2-3.	7
2-4.	7
3.	10
3-1.	/	10
3-2.	Over - Flow	11
3-3.	(VR)	12
3-4.	13
4.	14
5.	15
6.	16
7.	17
8.	18

1. []
FEEDER



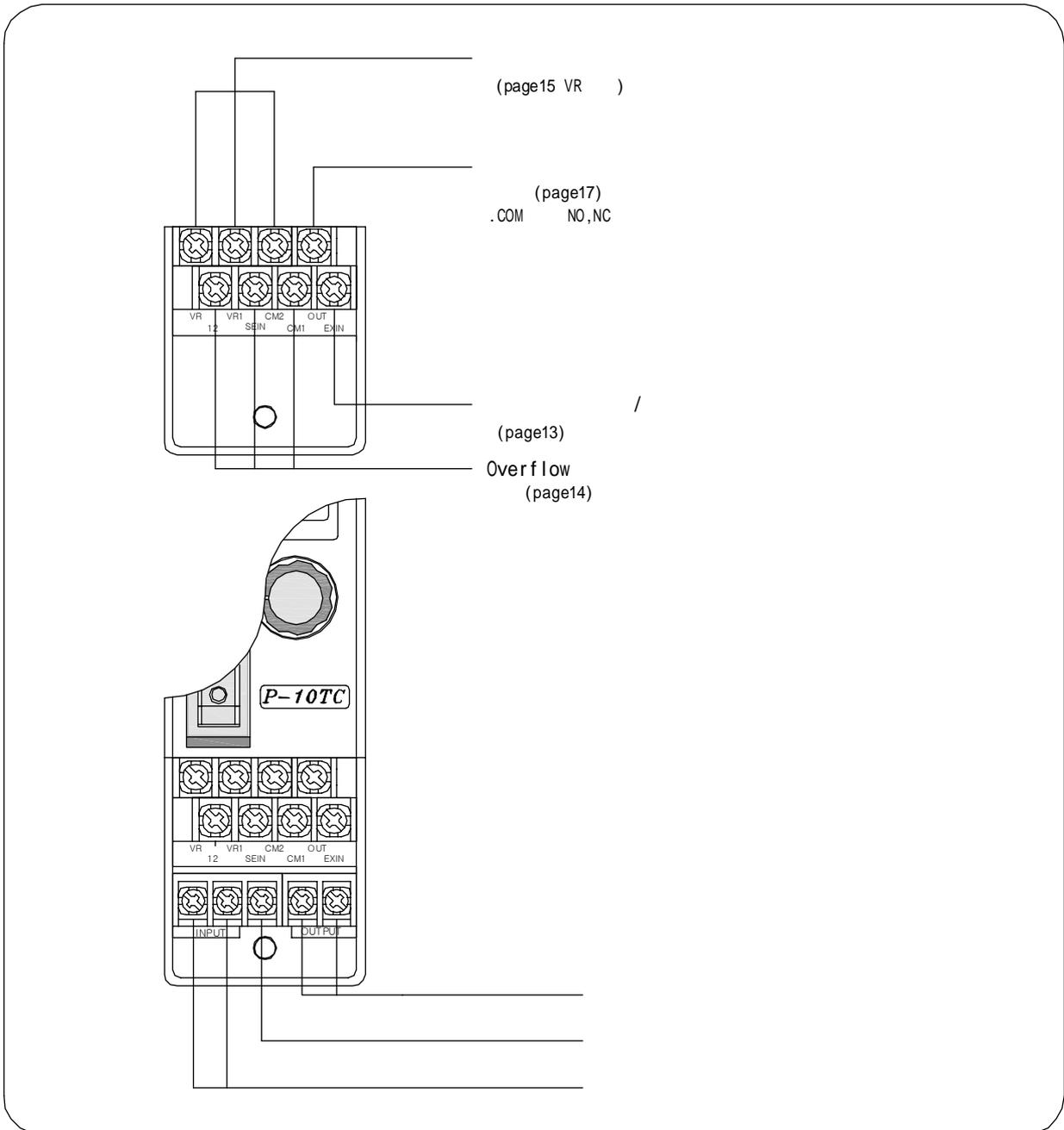
*

1.

2.

FUSE

3.



*

220V
110V

. 110V
.

2.2

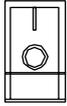
1. ON

* ON

RUN : / (IN) 가 ON

RUN LED

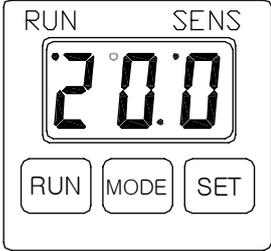
STOP : RUN



2. RUN KEY ...

* .RUN KEY FEEDER ON (" inS 가 no ON ")

* .RUN LED .SENS LED ON



3. RUN KEY ...

* .RUN LED FEEDER .OVER FLOW SENSOR (. inS 가 no STOP KEY)

. / (IN) ' '

STOP KEY IN 가



2.3

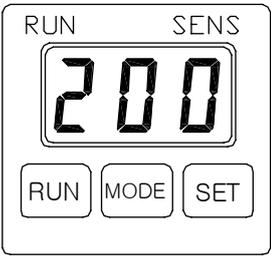
1.

가
(0-200.0 DATA)

가 MODE KEY 3

'ENCODER'

ENCODER

The diagram shows a control panel with a digital display showing '200'. Above the display are 'RUN' and 'SENS' indicators. Below the display are three buttons labeled 'RUN', 'MODE', and 'SET'. To the left of the panel, there is a knob labeled 'ENCODER'. The text on the left describes the steps: '1. 가 (0-200.0 DATA) 가 MODE KEY 3' and '가'.

2.4

1. OVER FLOW SENSOR ON TIMER

1. MODE-KEY (. "ON")

.MODE-KEY

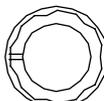
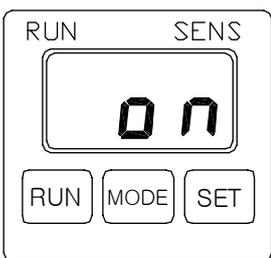
2. "on" SET KEY

ENCODER / "SET" KEY

* 0.1 ~ 20.0 *

*KEY 7 *

ENCODER

The diagram shows a control panel with a digital display showing 'on'. Above the display are 'RUN' and 'SENS' indicators. Below the display are three buttons labeled 'RUN', 'MODE', and 'SET'. To the left of the panel, there is a knob labeled 'ENCODER'. The text on the left describes the steps: '1. OVER FLOW SENSOR ON TIMER', '1. MODE-KEY (. "ON")', '.MODE-KEY', '2. "on" SET KEY', 'ENCODER / "SET" KEY', '* 0.1 ~ 20.0 *', and '*KEY 7 *'.

2. OVER FLOW SENSOR OFF TIMER

1. MODE-KEY (. "oFF")

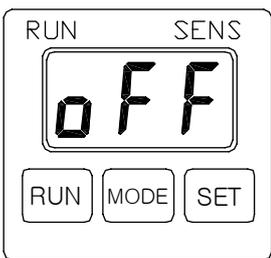
.MODE-KEY

2. "on" SET KEY

ENCODER / "SET" KEY

*KEY 7 *

ENCODER

The diagram shows a control panel with a digital display showing 'oFF'. Above the display are 'RUN' and 'SENS' indicators. Below the display are three buttons labeled 'RUN', 'MODE', and 'SET'. To the left of the panel, there is a knob labeled 'ENCODER'. The text on the left describes the steps: '2. OVER FLOW SENSOR OFF TIMER', '1. MODE-KEY (. "oFF")', '.MODE-KEY', '2. "on" SET KEY', 'ENCODER / "SET" KEY', and '*KEY 7 *'.

3. Soft Start

1. MODE-KEY

(. "Soh")

.MODE-KEY

2.

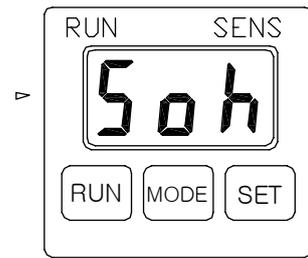
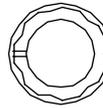
"ENCODER" / "SoH" SET KEY

"SET" KEY

* 0.0 ~ 3.0 *

*KEY 7 *

ENCODER



4. Soft Down

1. MODE-KEY

(. "SoL")

.MODE-KEY

2.

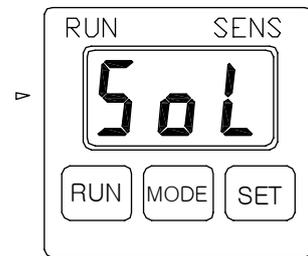
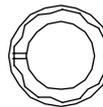
"ENCODER" / "SoL" SET KEY

"SET" KEY

* 0.0 ~ 3.0 *

*KEY 7 *

ENCODER



5. OVER FLOW SENSOR

1. MODE-KEY

(. "SEn")

.MODE-KEY

2.

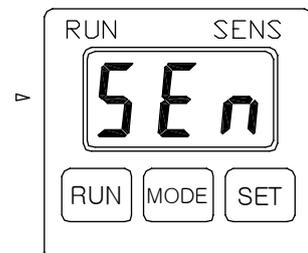
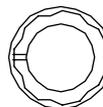
"ENCODER" / "SEn" SET KEY

"SET" KEY nc / no

*nc: normal close no: normal open *

*KEY 7 *

ENCODER



6. START (IN)

1. MODE-KEY

(. "inS")

.MODE-KEY

2.

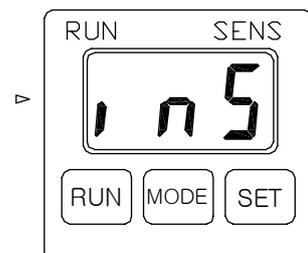
"ENCODER" / "inS" SET KEY

"SET" KEY nc / no

* nc: normal close no: normal open *

*KEY 7 *

ENCODER



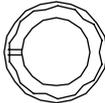
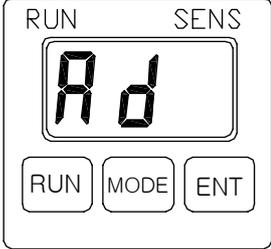
7.

1. MODE-KEY (. "Ad")

.MODE-KEY

2. "Ad" ENT KEY
"ENCODER" / off/on
"ENT" KEY

* on:
oFF: ENCODER
*KEY 7 *

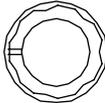
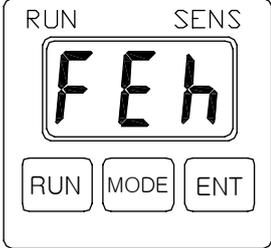
8. /

1. MODE-KEY (. "Feh")

.MODE-KEY

2. "Feh" ENT KEY
"ENCODER" / hL/FL
"ENT" KEY

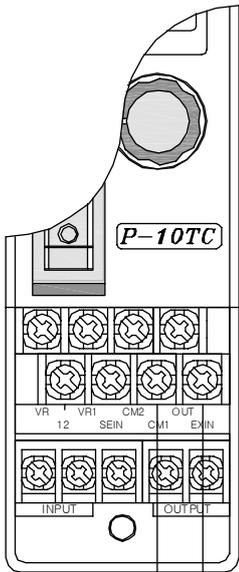
* hL: FL: *
*KEY 7 *

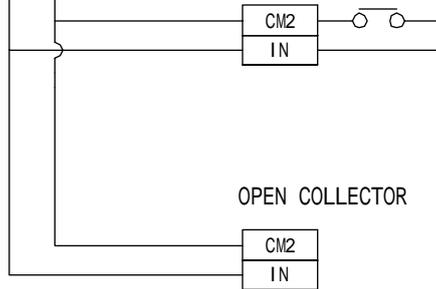
3. []

3.1 /

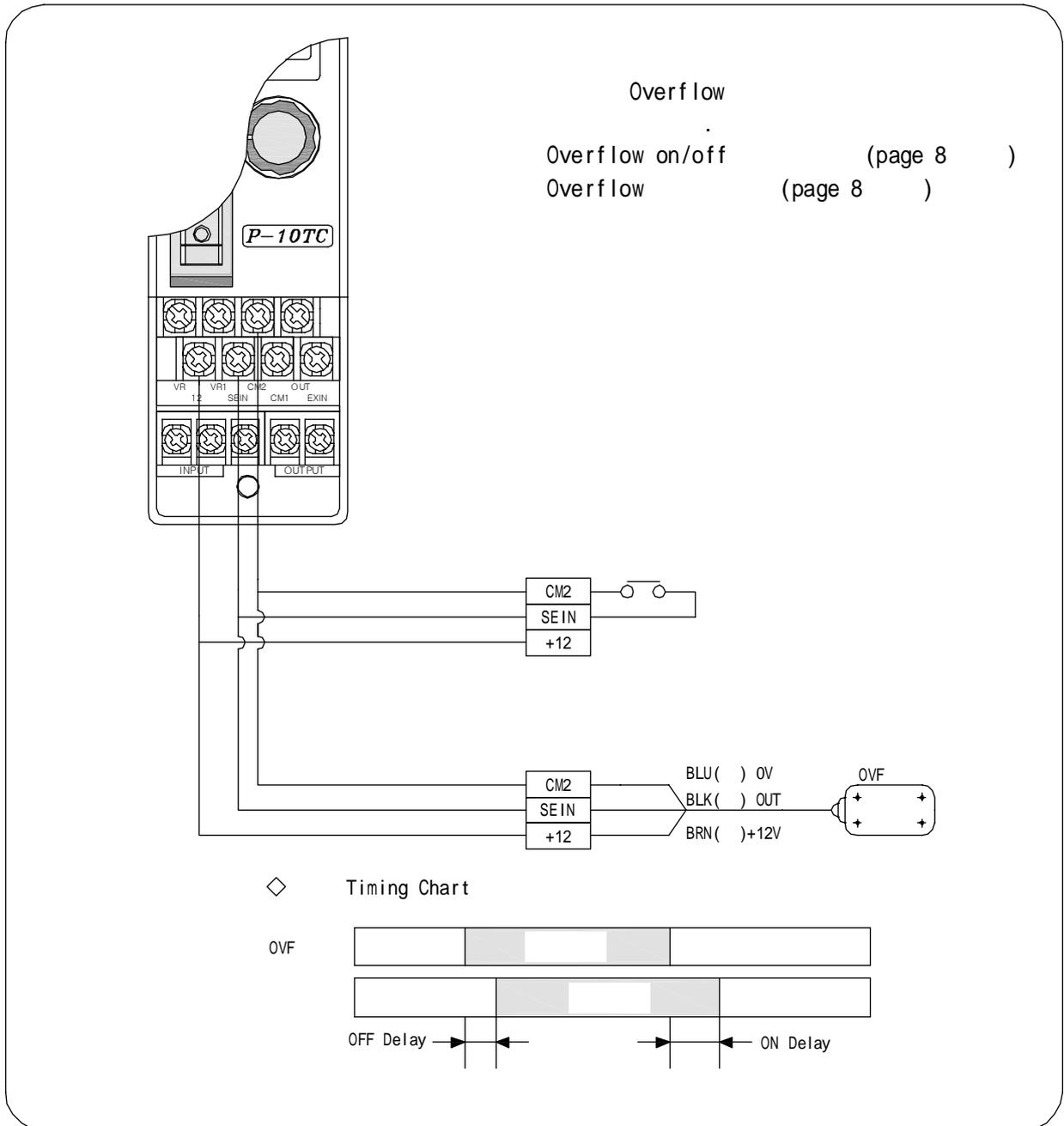
가 . (nc/no) / 가 가 "inS"



		inS-no	inS-nc
OPEN COLLECTOR	CLOSE		
	OPEN		
	CLOSE		
	OPNE		
* "inS-nc"			



3.2 Over-flow



* *

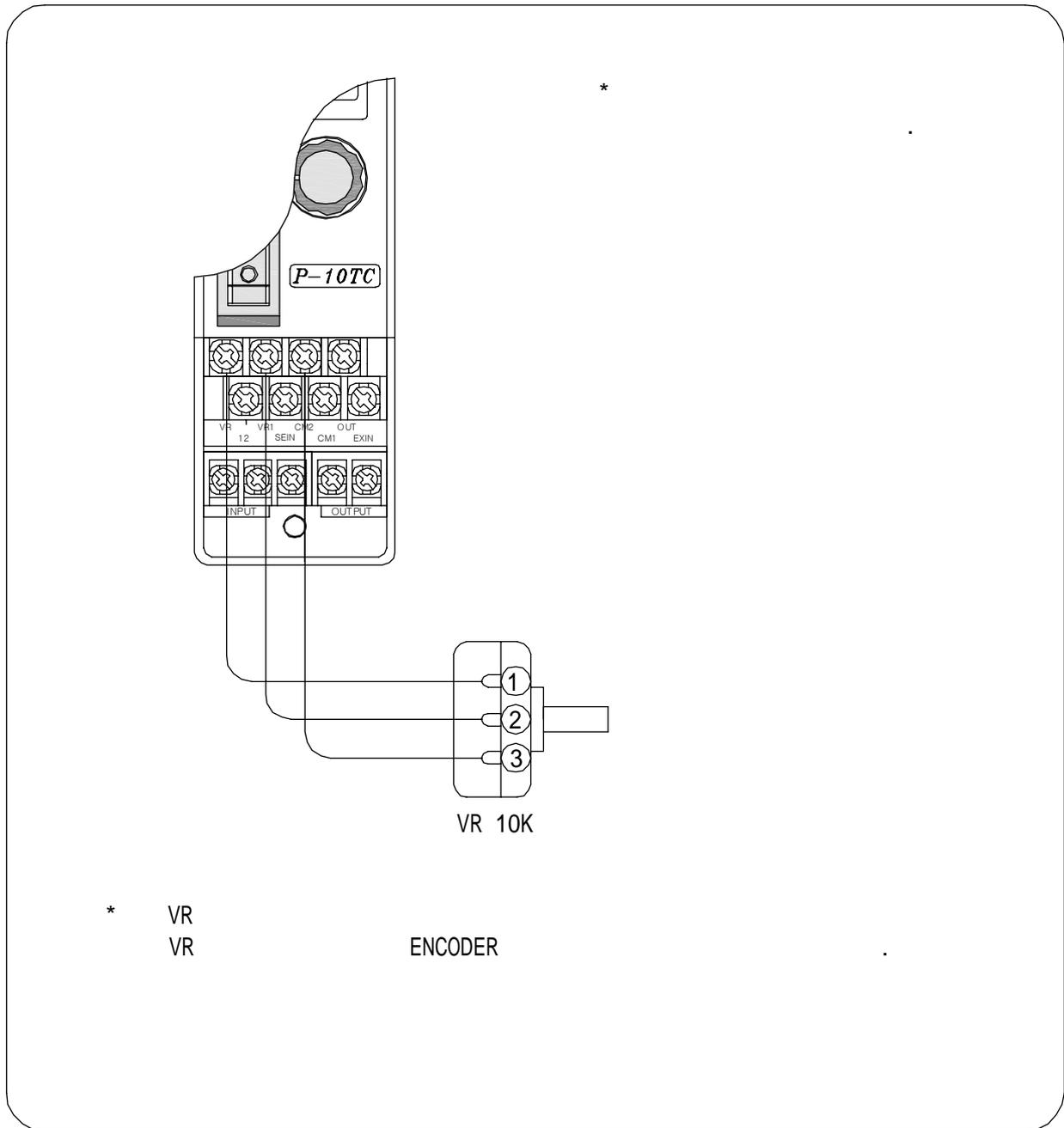
Overflow
Overflow

on time/off time
nc/no

.(page 8)
(page 8)

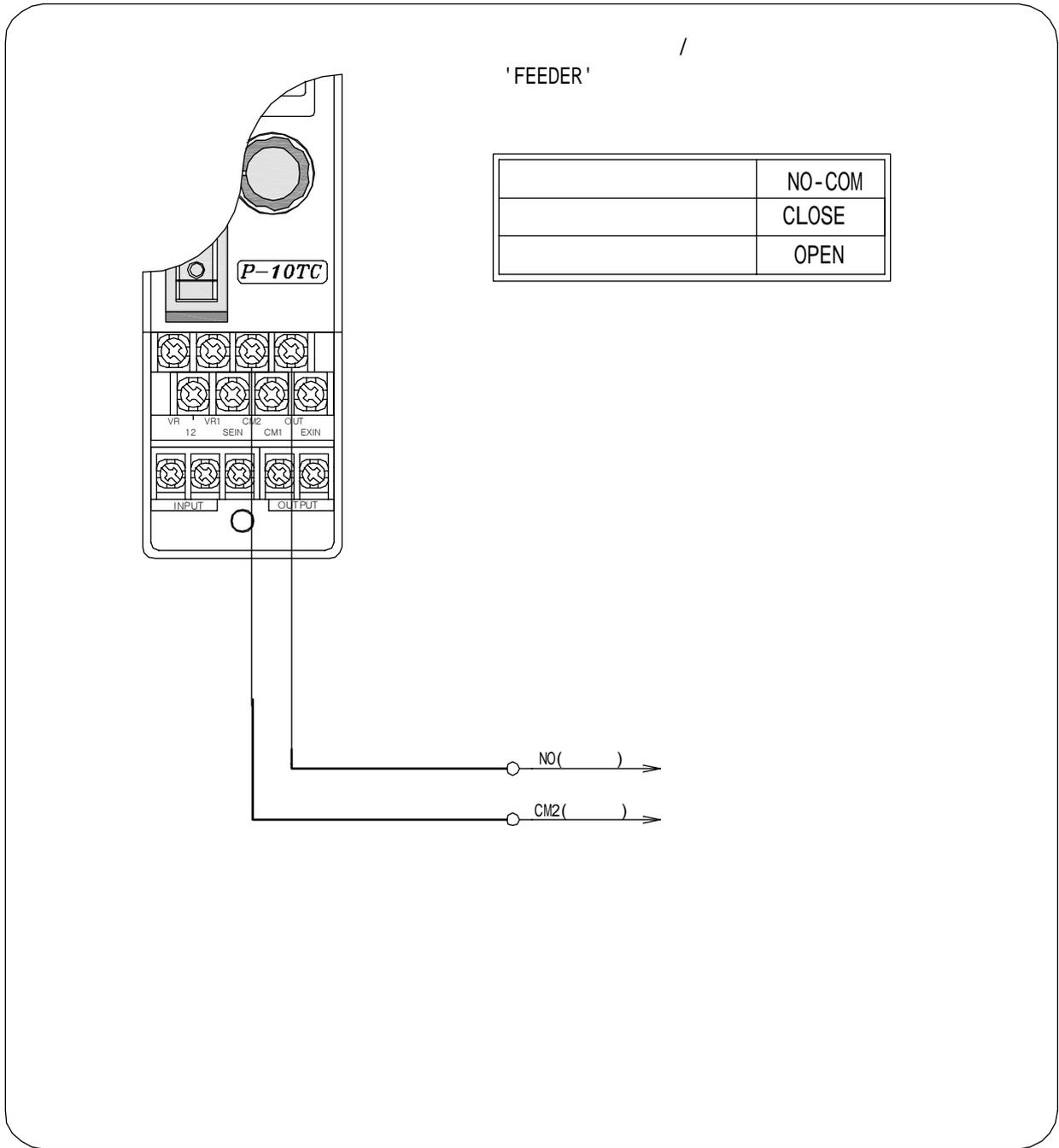
3.3

(VR)



3.4

(OPEN COLLECTOR)



4. [

]

*

(page 7~10)

	()			
1	on 20.0	* on timer(sensor contror On timer) . on	0.1~20.0 (0.1)	0.1
2	off 20.0	* off timer(sensor contror off timer) . off	0.1~20.0 (0.1)	0.1
3	SoH 3.0	* slow up (soft start)	0.0~3.0 (0.1)	0.0
4	SoL 3.0	* slow down (soft stop)	0.0~3.0 (0.1)	0.0
5	SEn nc	* .nc : normal close no : normal open	nc no	nc
6	JnS nc	* start (IN) .nc : normal close no : normal open	nc no	nc
7	Ad on	* vr .on :vr off : vr	on oFF	oFF
8	FEh FL	* / .FL : hL :	FL hL	FL
9				
10				
11				
12				
13				

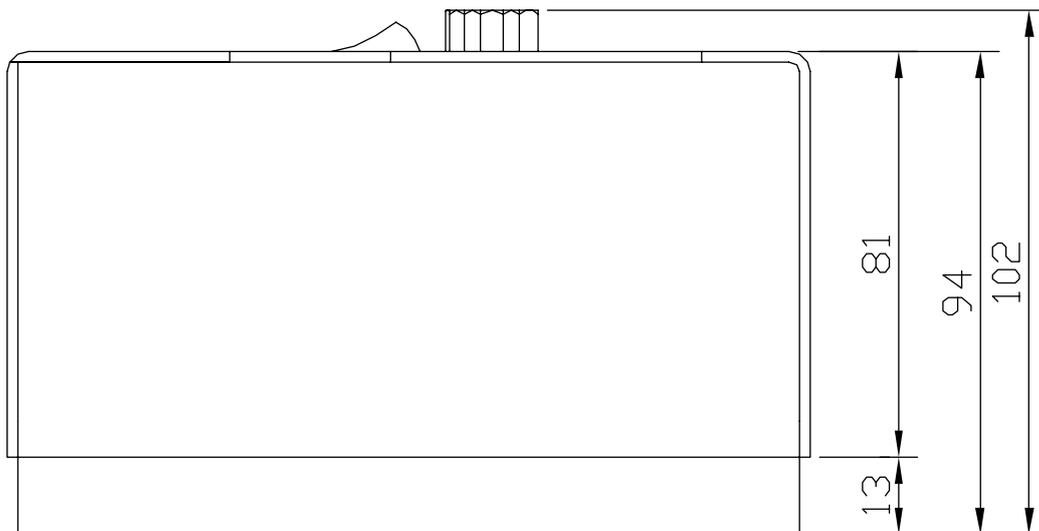
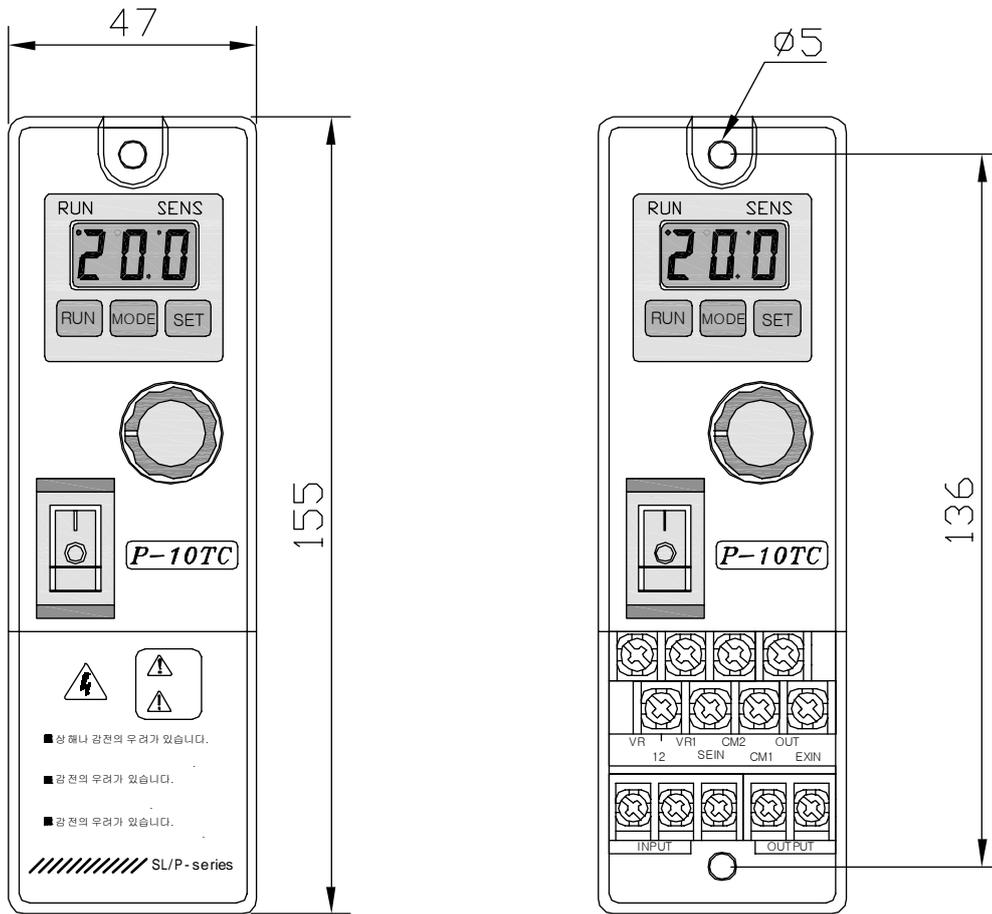
5. []

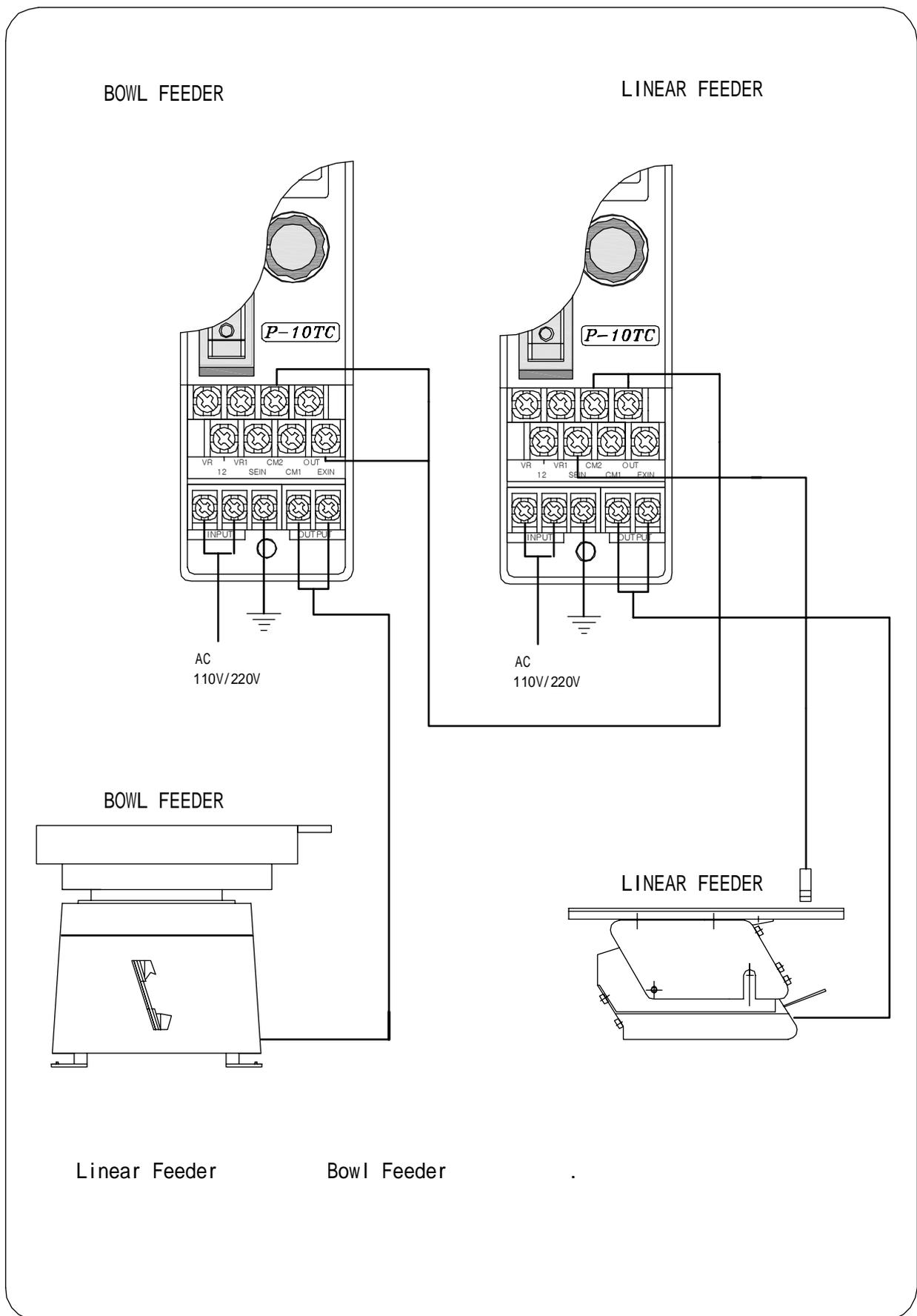
		P-5TC	P-10TC
		AC110V/220V 50/60Hz	
		V - Key ENCODER / VR	
		0.0V ~ 200.0V	
		0.1V	
		5A	10A
		PWM	
		RISC CPU	Digital
			on/off (PLC)
			RUN / (Over flow) on delay timer : 0.1~20.0 , 0.1 off delay timer : 0.1~20.0 , 0.1
		2	(CM,NO)
	Soft Start	0 ~ 3.0	(0.1)
	Soft Stop	0 ~ 3.0	(0.1)
		0 ~ 40'C	
		10 ~ 90%	
		0.50kg	0.50kg
		47X155X102	

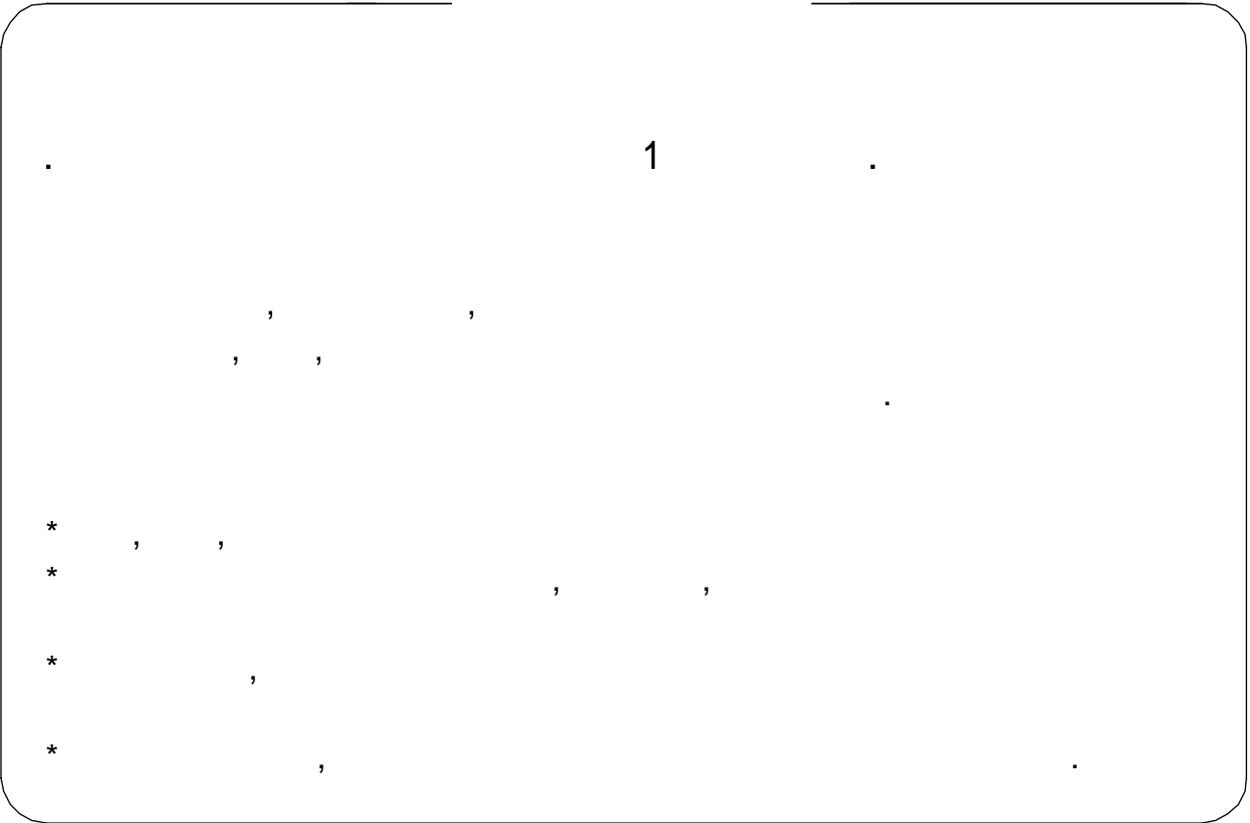
6. []

가		
	가 POEWER 가?	가? .

7. []







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