P-Series

MODEL

P- 5TC

P- 10TC

RUN   SENS

2̇0.0̇

RUN MODE SET

P-10TC

■ 상해나 감전의 우려가 있습니다.

■ 감전의 우려가 있습니다.

■ 감전의 우려가 있습니다.

///////////// P- series

[   ]

⚠

.   .

. feeder

,   .

.   .

.   .

.   .

. ON/OFF   .

,   FEEDER ON/OFF
              (IN   )

. ON/OFF   .

.   FEEDER

.

LEAK

.

.   .

. ,   ,   .

.   .

.   ,

---

1. [   ]

FEEDER

RUN   SENS

20.0

RUN MODE SET

P-10TC

⚡ ⚠

■ 삭제나 감전의 우려가 있습니다.

■ 위험한 우려가 있습니다.

■ 위험한 우려가 있습니다.

///////////// P-series

⇦

AC110V/220V 50-60Hz

OVERFLOW SENSOR

*

1.

2.   FUSE

3.

(page15 VR   )

(page17)
. COM   NO, NC

/
(page13)
Overflow
(page14)

VR VR I CM2 OUT
1 2 S EIN CM1 E XIN

INPUT   OUTPUT

VR VR I CM2 OUT
1 2 S EIN CM1 E XIN

`P-10TC`

*   220V   . 110V
           110V   .

- 4 -

2 [   ]
2.1

RUN   SENS

`2 0.0`

RUN MODE SET

`P-10TC`

P- series
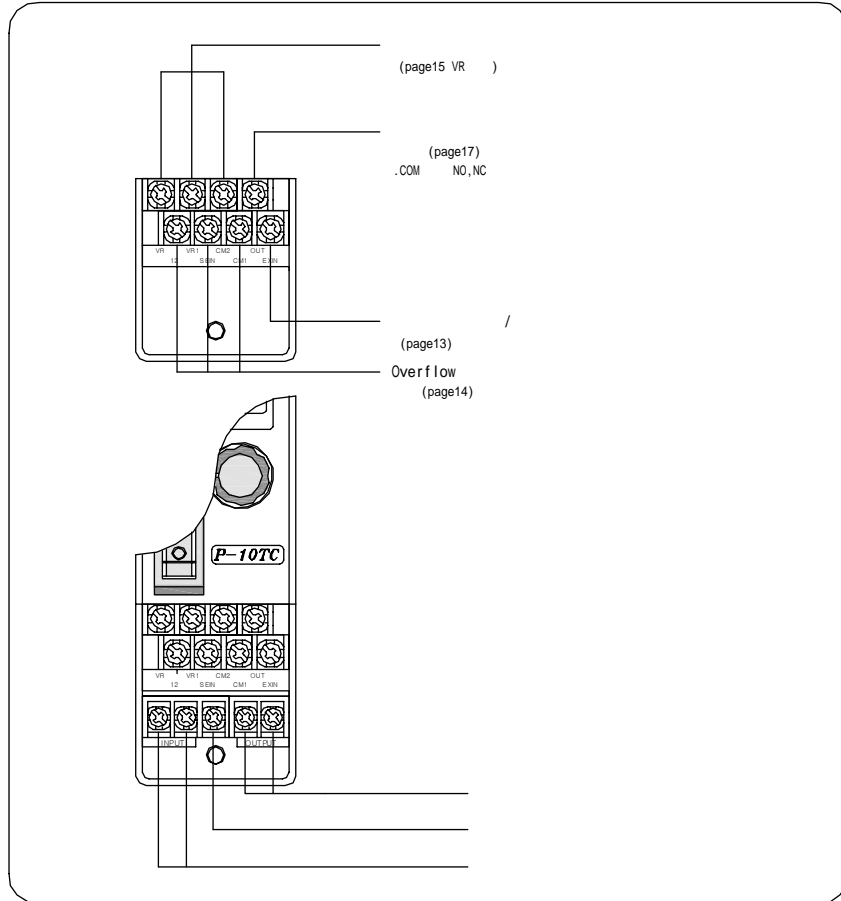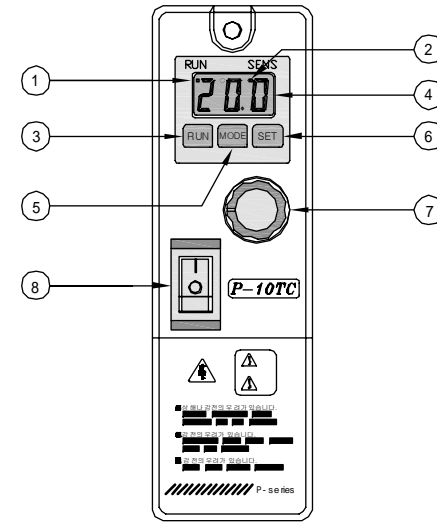
1.   LED
      :   :   over flow
2. over flow   LED
     : overflow   : overflow
3. RUN KEY
   RUN-KEY (   )
4. 7-SEGMENT(   )

5. MODE KEY
   MODE-KEY
6. SET KEY

7.   ENCODER

8.

- 5 -

2.2

1.　　　　　　ON
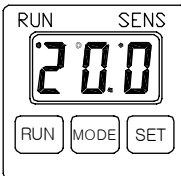
* 　　　 ON
  RUN 　　 : 　　　　　 / 　　　(IN)　　　 ON
  　　　 RUN LED
  STOP 　 : 　 RUN

2. RUN KEY　　　　　　 ...

*
  . RUN KEY　　　　 FEEDER ON ("
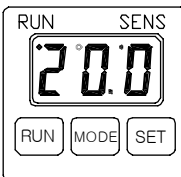 i nS 　 no 　　　　　　　 ON 　　　　")

*
  . RUN LED
  . SENS LED ON

RUN   SENS

▷ **20.0**

RUN MODE SET

3.　　　　 RUN KEY　　　　　　 ...

*
  . RUN LED 　　　　 FEEDER
  . OVER FLOW SENSOR
  (　.　　　 i nS 　 no 　　　 STOP KEY 　　　　)

  . 　　　　/　　　(IN)　　　 '　'
  STOP KEY
  I N

RUN   SENS

▷ **20.0**

RUN MODE SET

2.3

1.

　　　　　　　　　　　　　　　　　　　 ' ENCODER

　/

(0-200.0　　　　　　　 MODE KEY 　　 3
DATA 　　　　　　　　)

RUN   SENS

▷ **200**

RUN MODE SET
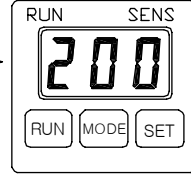
ENCODER

2.4

1. OVER FLOW SENSOR ON TIMER

1. MODE-KEY
　　　　　　(　.　　　　　　　"ON')
  . MODE-KEY

　　　　　　　　　.
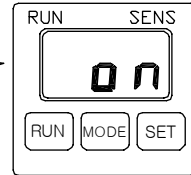2. 　　　　　　"on" 　　　　 SET KEY
  ENCODER 　　 /
  "SET" KEY
* 　　　　　 0.1 　~ 20.0 　　　 *

*KEY　　　 7 　　　　　　　　　 *

RUN   SENS

▷ **on**

RUN MODE SET

ENCODER

2. OVER FLOW SENSOR OFF TIMER

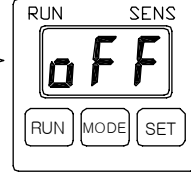1. MODE-KEY
　　　　　　(　.　　　　　　　"oFF")
  . MODE-KEY

　　　　　　　　　.
2. 　　　　　　"on" 　　　　 SET KEY
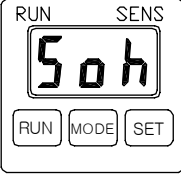 ENCODER 　　 /
  "SET" KEY

*KEY　　　 7 　　　　　　　　　 *

RUN   SENS

▷ **oFF**

RUN MODE SET

ENCODER

3. Soft Start

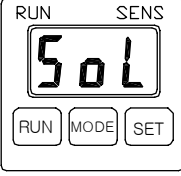1. MODE-KEY
        (.   "Soh")
. MODE-KEY
              .

2.   "Soh"   SET KEY
    "ENCODER"   /
"SET" KEY
*   0.0 ~ 3 0   *

*KEY   7   *

RUN   SENS
Soh
RUN | MODE | SET
ENCODER

4. Soft Down

1. MODE-KEY
        (.   "SoL")
. MODE-KEY
              .

2.   "SoL"   SET KEY
   "ENCODER"   /
"SET" KEY
*   0.0 ~ 3 0   *

*KEY   7   *

RUN   SENS
SoL
RUN | MODE | SET
ENCODER
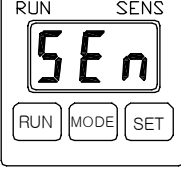
5. OVER FLOW SENSOR

1. MODE-KEY
        (.   "SEn")
. MODE-KEY
              .

2.   "SEn"   SET KEY
    "ENCODER"   /   nc / no
   "SET" KEY
 *nc: normal close no: normal open *

*KEY   7   *

RUN   SENS
SEn
RUN | MODE | SET
ENCODER
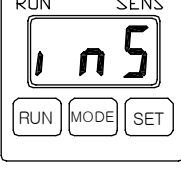
6.   START   (IN)

1. MODE-KEY
        (.   "inS")
. MODE-KEY
              .

2.   "inS"   SET KEY
    "ENCODER"   /   nc /no
   "SET" KEY
* nc: normal close no: normal open *

*KEY   7   *

RUN   SENS
inS
RUN | MODE | SET
ENCODER
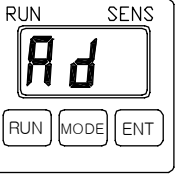
7.

1. MODE-KEY
        (.   "Ad")
. MODE-KEY
              .

2.   "Ad"   ENT KEY
   "ENCODER"   /   off/on
   "ENT" KEY
* on:
 oFF: ENCODER
*KEY   7   *

RUN   SENS
Ad
RUN | MODE | ENT
ENCODER

8.   /

1. MODE-KEY
        (.   "Feh")
. MODE-KEY
              .

2.   "Feh"   ENT KEY
   "ENCODER"   /   hL/FL
   "ENT" KEY
* hL: FL: *

*KEY   7   *

RUN   SENS
FEh
RUN | MODE | ENT
ENCODER

3. [   ]
3.1   /

. /   "inS"
. (nc/no)

		inS-no	inS-nc
	CLOSE		
	OPEN		
OPEN COLLECTOR	CLOSE		
	OPNE		
*	"inS-nc"		

OPEN COLLECTOR

3.2 Over-flow

Overflow
.
Overflow on/off   (page 8   )
Overflow   (page 8   )

◇   Timing Chart

OVF

OFF Delay → ←   → ← ON Delay
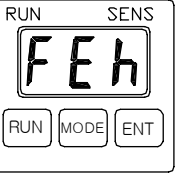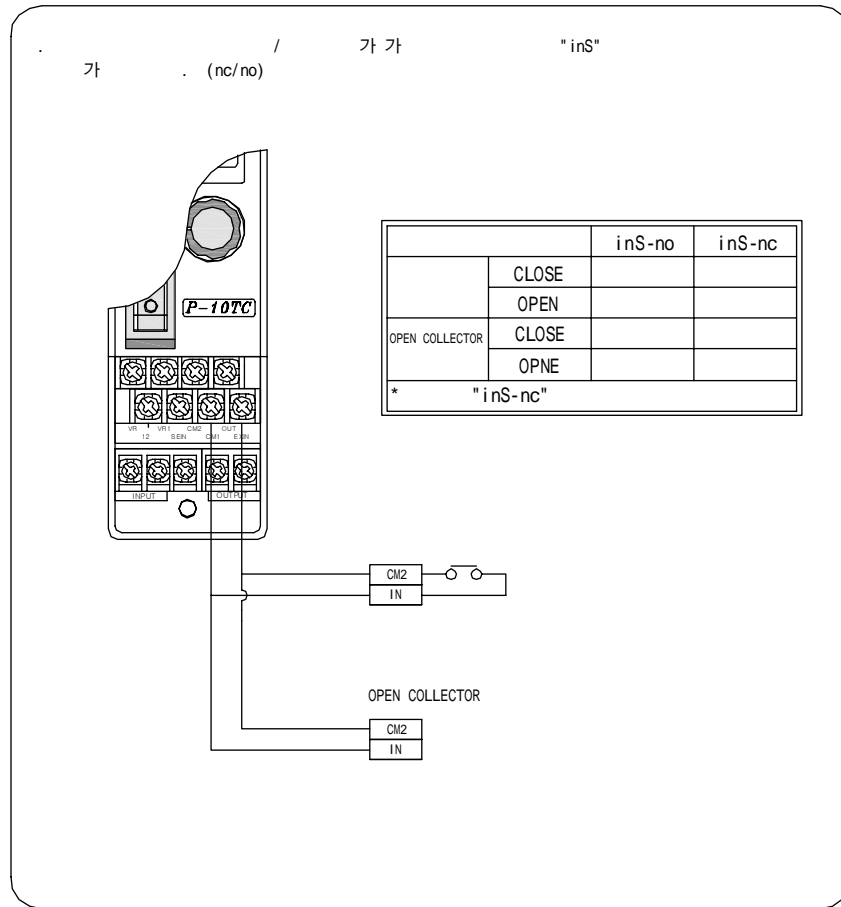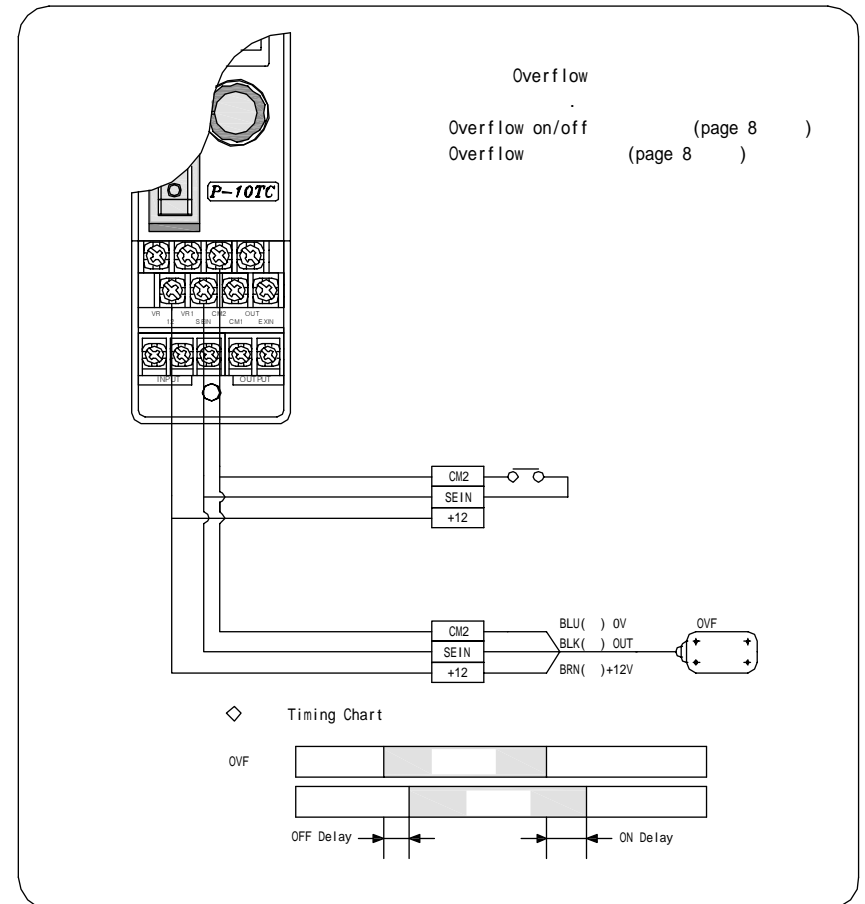
*   *
Overflow   on time/off time   . (page 8)
Overflow   nc/no   (page 8)

3. 3   (VR   )


```
                                    *



           P-10TC




    VR    VR1  C M2    OUT
    1 2    S EIN    CM1   E XIN

  INPUT           OUT PUT


                        ①
                        ②
                        ③

              VR 10K


   *    VR
        VR              ENCODER                          .
```

3. 4   (OPEN COLLECTOR)


```
                                         /
              ' FEEDER'

                                    |          | NO-COM |
           P-10TC                   |          | CLOSE  |
                                    |          | OPEN   |


    VR    VR1  C M2    OUT
    1 2    S EIN    CM1   E XIN

  INPUT           OUT PUT


                              o  NO(     )

                              o  CM2(     )
```
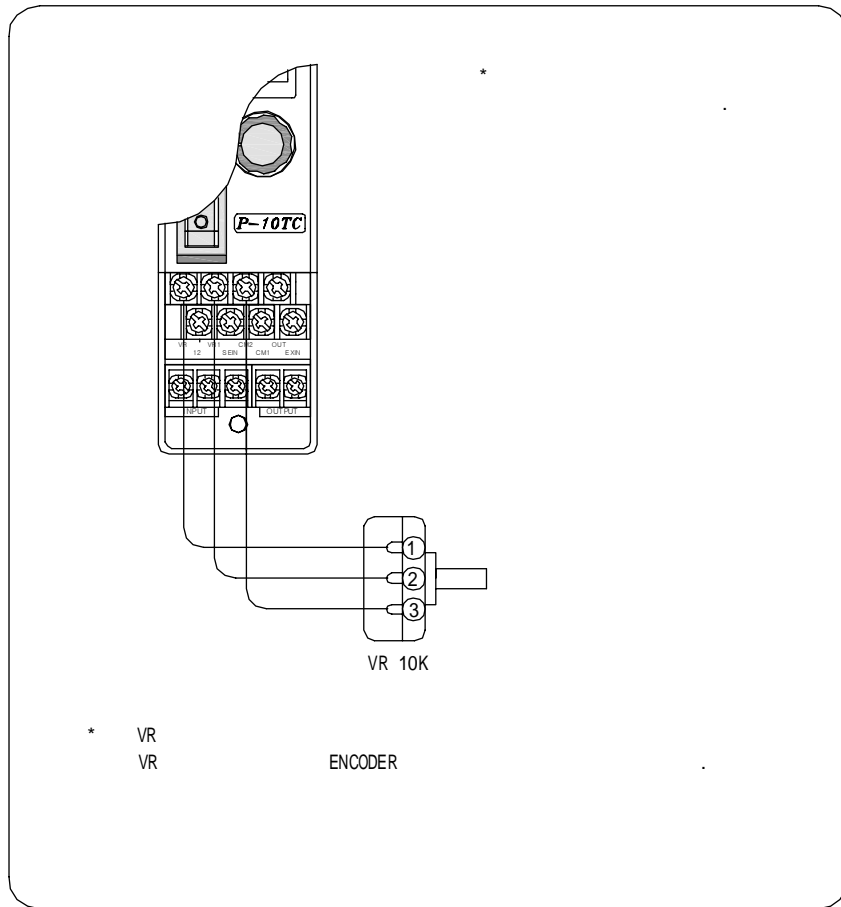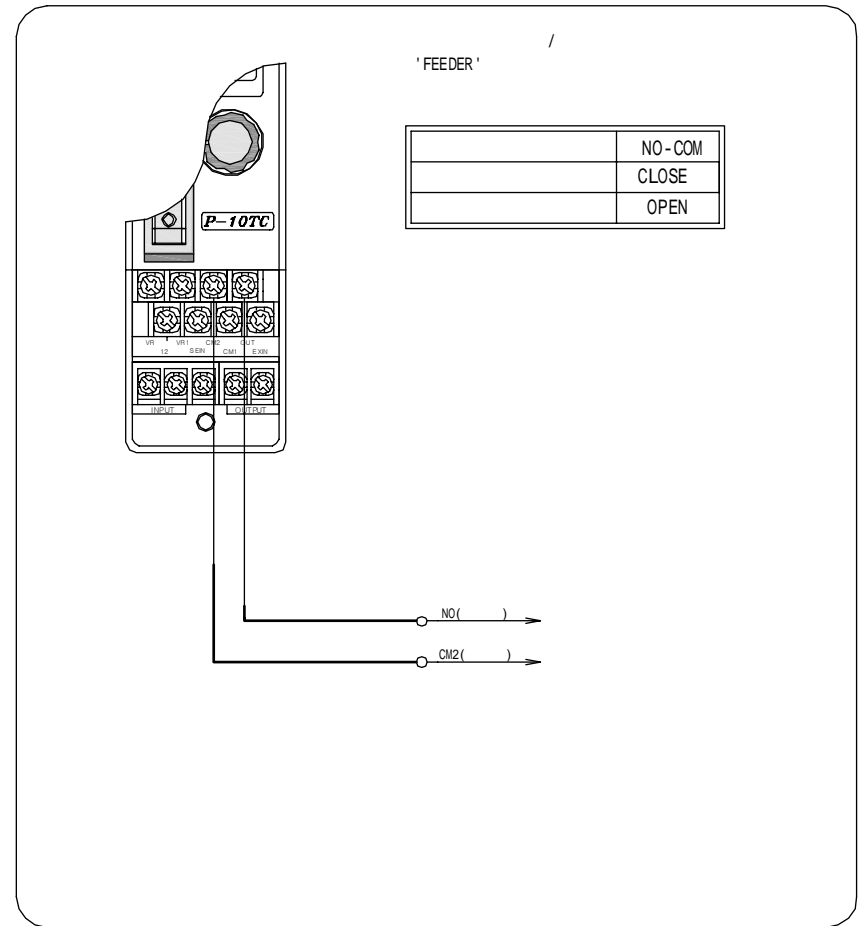
4. [　　　　　　　　　　]
* 　　　　　　　　(page 7~10　　)

	(　)			
1	**on 20.0**	* 　　　　on timer(senser contror On timer) . 　　on	0.1~20.0 (0.1　　)	0.1
2	**oFF 20.0**	* 　　　　off timer(senser contror off timer) . 　　off	0.1~20.0 (0.1　　)	0.1
3	**Soh 3.0**	* slow up (soft start)	0.0~3.0 (0.1　　)	0.0
4	**SoL 3.0**	* slow down (soft stop)	0.0~3.0 (0.1　　)	0.0
5	**SEn nc**	* .nc : normal close　no : normal open	nc no	nc
6	**JnS nc**	* 　　start　　　　(IN) .nc : normal close　no : normal open	nc no	nc
7	**Ad on**	* 　　　　vr .on : vr　　off : vr	on oFF	oFF
8	**FEh FL**	* 　/ .FL :　　hL :	FL hL	FL
9				
10				
11				
12				
13				

5. [　　　　　　　　　　]

			P-5TC	P-10TC
			AC110V/220V 50/60Hz	
			V - Key　　　ENCODER /　　VR	
			0.0V ~ 200.0V	
			0.1V	
			5A	10A
			PWM	
			RISC CPU　　　Digital	
			on/off　　(PLC　)	
			RUN　　　　　/　(Over flow) on delay timer　: 0.1~20.0　, 0.1 off delay timer　: 0.1~20.0　, 0.1	
			2　　　(CM,NO)	
	Soft Start		0 ~ 3.0　　(0.1　　)	
	Soft Stop		0 ~ 3.0　　(0.1　　)	
			0 ~ 40°C	
			10 ~ 90%	
			0.50kg	0.50kg
			47X155X102	

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6. [　　　　]

	? POEWER ?	.

7. [　　　]

8. [   ]

BOWL FEEDER   LINEAR FEEDER

P-10TC   P-10TC

VR   VR1 CM2   OUT   VR   VR1 CM2   OUT
12   SEIN CM1   EXIN   12   S   CM1   EXIN

INPUT   OUTPUT   INPUT   OUTPUT

AC   AC
110V/220V   110V/220V

BOWL FEEDER

                                          LINEAR FEEDER

Linear Feeder   Bowl Feeder   .

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1

*
*
*

*

*
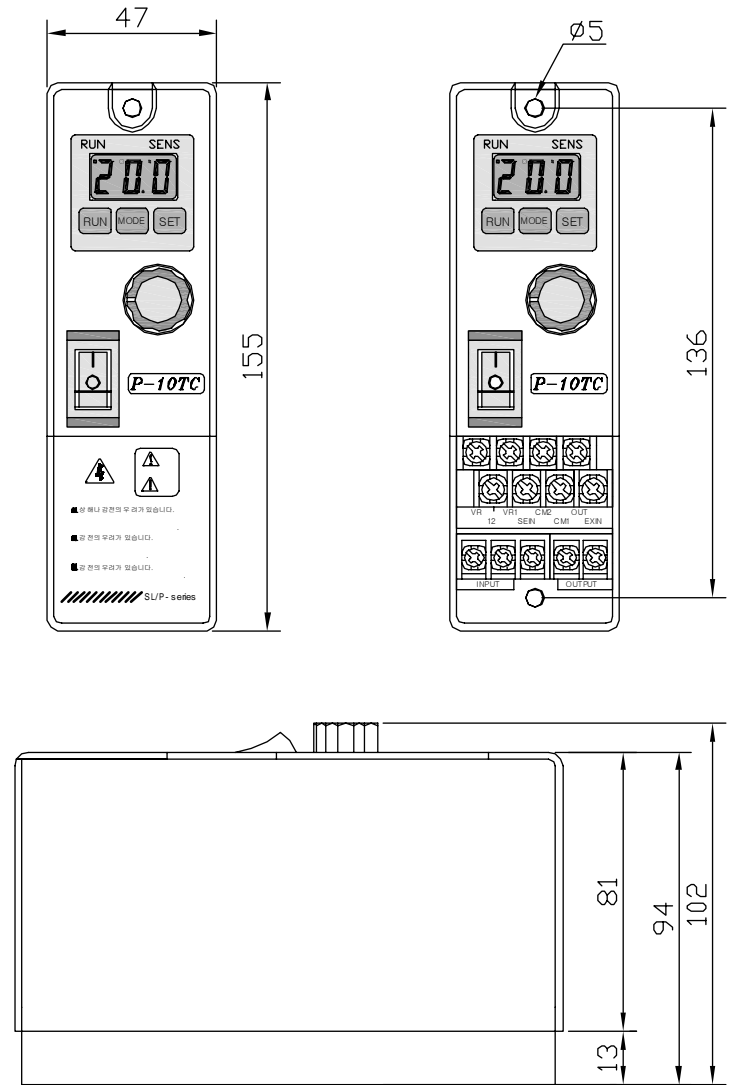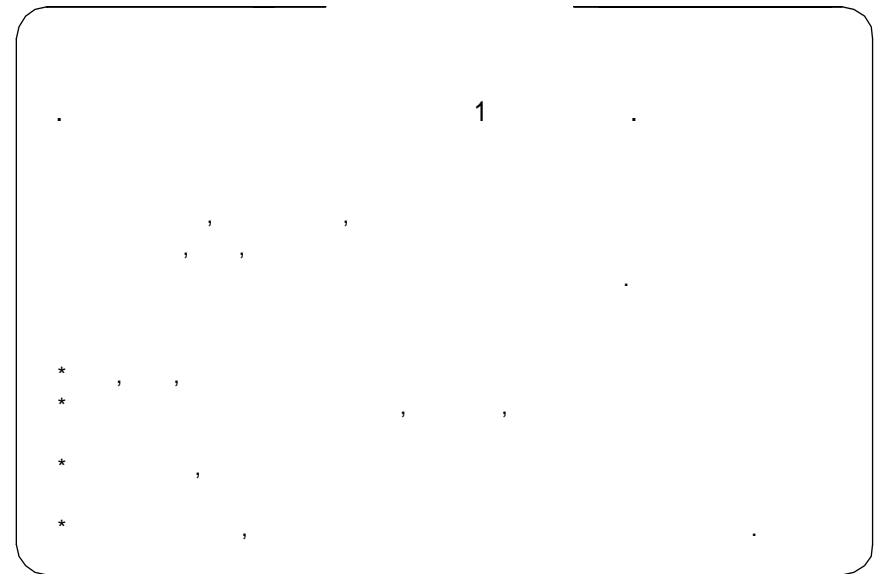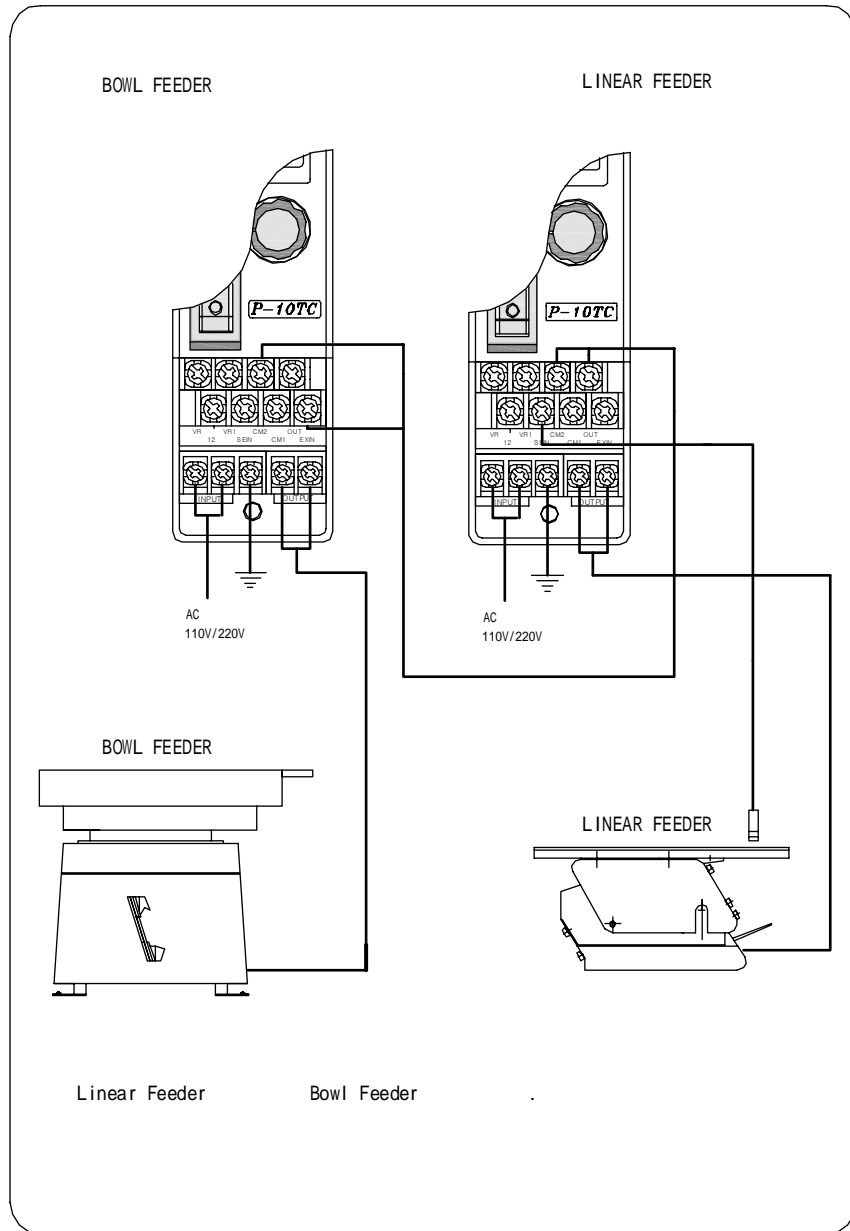
:   1   681-1
(B   406)

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P-Series